

NOV.30



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18560-5
Job Sheet 178486



Part No: RBT18560-5

Job Qty: 8 ea

Part Name: Screw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 10/29/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18560 Rev4 IPP Rev A 17.11.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		10/29/18	0.00	0.00	Start Up Machining-4		
120	Lathe Conv	8 pcs		10/29/18	0.00	0.80	Lathe Conv-2		
130	QC	8 pcs		10/29/18	0.00	0.00	QC2 Machining-3		
135	QC	8 pcs		10/29/18	0.00	0.00	QC8 Machining-3		
140	Outsource	8 pcs		10/29/18			GRO002-VC	5	
150	Packaging	8 pcs		10/29/18	0.00	0.00	Packaging2		
160	QC	8 pcs		10/29/18	0.00	0.00	QC6		
180	Packaging	8 pcs		10/29/18	0.00	0.00	Packaging3		
190	QC21-SA	8 Ea		10/29/18	0.00	0.00			

Part Op 120 - Cut to length and deburr

Descriptions: 140 - -Issue P/O to Groupe Altech; PO 041846 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98750A483	Threaded Rod 1/2-20 UNF x 4"	8 Ea (1 ea)	90-Start up Operation	5093331 GA043

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	98750A483	8	22	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Plex 11/13/18 2:17 PM dart.leblanc.frederik

Container No: S128054



Part: RBT18560-5

Job No: 178486

Serial No/Batch: S128054

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 11/15/18

PROS. J. C. VIM

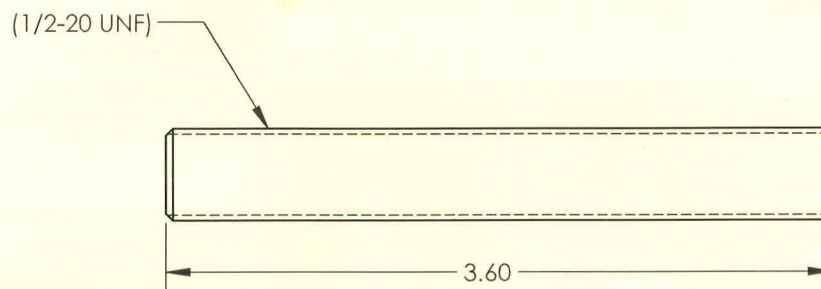
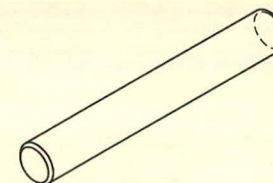
1871

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



(-5)
SCREW

DART AEROSPACE	
TITLE ENGINE/GEARBOX SEAL PULLER	
DWG NO. RBT18560-5	REV 4
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED:	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	USED ON MODEL
APPROVED: WEIL	SEE SHT 1
SCALE 1:1	DATE 5/2/2002 SHEET 4 OF 6



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041846**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041846
PO Date: 11/26/18
Due Date: 11/30/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pytm Terms: Net 60

Freight Terms:

Special Comments: ** Please confirm if we can get parts back by line date **

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178486	RBT18560-5	Screw -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	11/30/18	8 pcs	0 pcs	8 pcs	\$10.00/pcs	\$80.00
Line Item Note ** need by Nov. 30, is this possible? **											
2	185130	RBE117-12010W66-7	Hinge Block -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	11/30/18	4 pcs	0 pcs	4 pcs	\$10.00/pcs	\$40.00
Line Item Note ** need by Nov. 30, is this possible? **											

Plex 11/26/18 9:12 AM dart.tsimiklis.chrisoula



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PURCHASE ORDER **PO041846**

Items										
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD) Extended Price
Grand Total:										\$120.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/26/18 9:12 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(014775-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

014775- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
30-Nov-2018		Aman		041846 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBT18560-5 Rev. ✓	RBT18560-5 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	8	8	0	0	0
2	RBE117-12010W66-7 Rev. ✓	RBE117-12010W66-7 01-OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL MIL-C-81309 TYPE 3 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	4	4	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

